

# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>VOLCLAY® HPM 20</b>
<b>Other means of identification</b>	
<b>Synonyms</b>	Smectite * Bentonite * Bentonite, Sodian * Bentonite, Calcian * Sodium-activated Bentonite * Montmorillonite
<b>Recommended use</b>	Bentonite has a variety of uses. It can be used as a rheology modifier, binding agent, adsorbent, hydraulic-barrier, and filler.
<b>Recommended restrictions</b>	Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

## Manufacturer/Importer/Supplier/Distributor information

### Manufacturer

<b>Company name</b>	American Colloid Company		
<b>Address</b>	2870 Forbs Avenue Hoffman Estates, IL 60192 United States		
<b>Telephone</b>	General Information	800 426-5564	
<b>Website</b>	<a href="http://www.colloid.com/ISG/">http://www.colloid.com/ISG/</a>		
<b>E-mail</b>	safetydata@mineralstech.com		
<b>Emergency phone number</b>	Not available.		
<b>Americas</b>	1.866.519.4752 (US, Canada, Mexico) 1 760 476 3962 Access Code 333562, (Available 24 hours a day. SDS/Product information may not be available for the Emergency Services.)		

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>Environmental hazards</b>	Not classified.
<b>OSHA defined hazards</b>	Not classified.
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	None.
<b>Hazard statement</b>	The substance does not meet the criteria for classification.
<b>Precautionary statement</b>	
<b>Prevention</b>	Observe good industrial hygiene practices.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Substances

Chemical name	Common name and synonyms	CAS number	%
Bentonite	Smectite Bentonite Bentonite, Sodian Bentonite, Calcian Sodium-activated Bentonite Montmorillonite	1302-78-9	100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret. Bentonite is a UVCB substance sub-type 4. The purity of the product is 100 % w/w. Bentonite is composed mainly of smectite group minerals but the composition is varied, as expected for a UVCB substance, and other mineral constituents will be present in small and varying amounts. These minor constituents are not relevant for classification and labelling.

**Composition comments** Occupational Exposure Limits for constituents are listed in Section 8. Bentonite contains naturally occurring crystalline silica (not listed in Annex I of Directive 67/548/EEC) in quantities less than 10%.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. If symptoms are experienced, remove source of contamination or move victim to fresh air. If the affected person is not breathing, apply artificial respiration. If breathing is difficult, give oxygen. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Get medical attention if irritation develops and persists. No specific first aid measures noted.
<b>Eye contact</b>	Do not rub eyes. Flush eyes immediately with large amounts of water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	No special measures required
<b>Most important symptoms/effects, acute and delayed</b>	Dust in the eyes will cause irritation. Dusts may irritate the respiratory tract, skin and eyes.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Dry chemical, CO <sub>2</sub> , water spray or regular foam. Use any media suitable for the surrounding fires.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Material can be slippery when wet.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Material can be slippery when wet. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water. Stop the flow of material, if this is without risk. Collect dust using a vacuum cleaner equipped with HEPA filter.  Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Collect dust or particulates using a vacuum cleaner with a HEPA filter. Avoid the generation of dusts during clean-up. Following product recovery, flush area with water.  Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS. None necessary. Reduce airborne dust and prevent scattering by moistening with water.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground. No special environmental precautions required.

## 7. Handling and storage

**Precautions for safe handling** Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. In case of insufficient ventilation, wear suitable respiratory equipment. Practice good housekeeping.

**Conditions for safe storage, including any incompatibilities** No special restrictions on storage with other products. Store in original tightly closed container. Store in a well-ventilated place. Guard against dust accumulation of this material. No special storage conditions required. Keep out of the reach of children. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Constituents	Type	Value	Form
INERT OR NUISANCE DUSTS	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines** Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**Appropriate engineering controls** If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL, suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear dust goggles.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

##### Other

No special protective equipment required.

##### Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

##### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Eye wash fountain is recommended. Use good industrial hygiene practices in handling this material.

## 9. Physical and chemical properties

### Appearance

**Physical state** Solid.

**Form** Powder. Granular.

**Color** Various.

**Odor** None.

**Odor threshold** Not available.

**pH** 9 In presence of water, forms translucent suspension with pH approx. 9.0

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Non-flammable

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Non-explosive

<b>Flammability limit - upper (%)</b>	Non-explosive
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.000004 kPa at 25 °C
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Negligible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	MUL = 200mg/L.
<b>Explosive properties</b>	Not explosive.
<b>Molecular formula</b>	UNKNOWN
<b>Oxidizing properties</b>	Not oxidizing.
<b>VOC (Weight %)</b>	CARB

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Stable at normal conditions.
<b>Possibility of hazardous reactions</b>	Will not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	None known.
<b>Hazardous decomposition products</b>	None known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Dust may irritate respiratory system.
<b>Skin contact</b>	Dust or powder may irritate the skin.
<b>Eye contact</b>	Dust may irritate the eyes.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**      Dusts may irritate the respiratory tract, skin and eyes.

### Information on toxicological effects

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Mild irritant to eyes (according to the modified Kay & Calandra criteria)

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	According to the classification criteria of the European Union, the product is not considered as being a skin irritant.

**Germ cell mutagenicity**      No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not available.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not available.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

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According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

**12. Ecological information**

**Ecotoxicity** This material is not expected to be harmful to aquatic life.

Product	Species	Test Results
Bentonite (CAS 1302-78-9)		
<b>Aquatic</b>		
Fish	LC50 Rainbow trout,donaldson trout (Oncorhynchus mykiss)	19000 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Store containers and offer for recycling of material when in accordance with the local regulations.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**  
Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Total food additive  
Direct food additive  
GRAS food additive

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

Not regulated.

#### US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

#### US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

#### US. Rhode Island RTK

Not regulated.

## US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

<b>Issue date</b>	17-October-2013
<b>Revision date</b>	03-May-2016
<b>Version #</b>	30
<b>Further information</b>	This safety datasheet only contains information relating to safety and does not replace any product information or product specification.
<b>HMIS® ratings</b>	Health: 0 Flammability: 0 Physical hazard: 0
<b>NFPA ratings</b>	Health: 0 Flammability: 0 Instability: 0
<b>List of abbreviations</b>	SWERF = Size-Weighted Relevant Fine Fraction methodology is a scientific method developed to quantify the content of respirable particles within a bulk product. All details about the SWERF method are available at <a href="http://www.crystallinesilica.eu">www.crystallinesilica.eu</a> .  UVCB = a substance of Unknown or Variable composition, Complex reaction products or Biological materials
<b>References</b>	For any information on literature references or toxicity/ecotoxicity studies, please contact the supplier.
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The manufacturer expressly does not make any representations, warranties, or guarantees as to its accuracy, reliability or completeness nor assumes any liability, for its use. It is the user's responsibility to verify the suitability and completeness of such information for each particular use. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. ACC - Industrial Specialties Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
<b>Revision Information</b>	Product and Company Identification: Alternate Trade Names Stability and reactivity: Conditions to avoid